

Primary and Secondary Scroll and Other Large Cutting Dies

Quality for Tooling Life, Uptime

Apex builds coil sheeting dies for both straight and scroll cutting of oval and round blanks. Each assembly is manufactured from the finest quality material available and fitted with precision-ground, interchangeable cutting edges for increased tool life and production line productivity.

Our manufacturing capabilities combine a battery of conventional high-precision machines with high-speed CNC equipment to provide drilling, milling, turning, and surface and jig grinding – and we work to specifications that typically require meeting tolerances of 0.0003 inch or better.

Quality from Experience

When it comes to making tooling used in the production of steel, aluminum and composite cans, pail heads, fiber drum rings and heads, lug (twist-off) and threaded jar caps, Apex backs its products and services with four generations of container manufacturing experience. Our engineering staff is thoroughly familiar with container manufacturing processes and requirements while our skilled toolmakers employ state-of-the-art technology in our dedicated facilities.



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Concept Through Engineering to Manufacturing Solutions